

## SCIENTIFIC BULLETIN



## **AUTOMOTIVE SERIES**

## ASPECTS CONCERNING SPECIFIC PHENOMENA TO CERAMICS CHIP REMOVAL

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Alin RIZEA, Eduard NITU, Doina IACOMI, Monica IORDACHE University of Pitesti, Romania, Abstract
Ceramics are characterized by a lower workability as compared with metals, due to the special physical and mechanical properties of this kind of materials. Also, in the case of ceramics, phenomena specific to chip forming are different from those specific to metals. This work emphasizes the influence of the processing criteria and of ceramics' properties over the phenomena that accompany a grinding process.
Keywords
ceramics, chip forming, grinding process